

FEP 4610X

EVERFLON^{Ultra}
Advanced Fluoropolymers

DESCRIPTION

Everflon^{Ultra™} FEP 4610X is a modified melt-processible copolymer of tetrafluoroethylene and hexafluoropropylene, without additives.

It offers the excellent combination of properties characteristic of Everflon[™] fluoroplastic resins: non-aging characteristics, chemical inertness, exceptional dielectric properties, low flammability, heat resistance, toughness and flexibility, low coefficient of friction, non-stick characteristics, negligible moisture absorption, and excellent weather resistance. As an intermediate molecular weight resin, Everflon[™] FEP 4610X offers higher processing speeds than many FEP grades with similar high level of stress crack resistance.

Stress crack resistance is an important element in establishing end-use performance.

Extensive testing of wire and cable constructions is required for definitive performance evaluation.

Experience shows that the MIT folding endurance or flex life test, performed on a thin film of resin, has established a good correlation with extensive cable testing. The higher the MIT flex life, the higher the stress-crack resistance of the resin.

MIT test results should be viewed as a guide to comparative performance of the various grades of resin. We recommend that for applications involving repeated thermal and flex cycling, specific tests on the final cable always should be undertaken.



DATA LIST



Melting Point

260~290°C

260°C

Working Temperature

240°C

200°C

Tensile Strength

>28Mpa

>22Mpa

Elongation at break

>360%

>330%

General Property Data for Everflon^{ultra}™ FEP 4610X

Property	Test Method		Unit	Typical Value
PROCESSING				
Specific Gravity	—	ASTM D792	—	2.15
Critical Shear Rate, 372 °C (702 °F)	—	—	1/s	20
MECHANICAL				
Impact Strength, Notched Izod, 23 °C (73 °F)	—	ASTM D256	kJ/m ²	No Break
MIT Folding Endurance (0.20 mm, 8 mil film)	—	ASTM D2176	Cycles	500,000
Hardness Duromete	ISO 868	ASTM D2240	—	D56
ELECTRICAL				
Dielectric Strength, Short Time, 0.25 mm (0.010 in)	IEC 243	ASTM D149	kV/mm	> 100
Relative Permittivity, 1 kHz	IEC 250	ASTM D150	—	2.03
Relative Permittivity, 1 GHz	IEC 250	ASTM D150	—	2.03
Dissipation Factor, tg δ, 1 kHz	ISO 1325	ASTM D150	—	0.00005
Dissipation Factor, tg δ, 1 GHz	ISO 1325	ASTM D150	—	0.0007
OTHER				
Water Absorption, 24 hr	—	ASTM D570	%	<0.01
Weather and Chemical Resistance	—	—	—	Excellent
Limiting Oxygen Index	ISO 4589	ASTM D2863	%	>95
Flammability Classification	—	UL 94	—	V-0

TYPICAL APPLICATIONS

Insulation and jacket for wire and cable in applications demanding a high degree of stress crack resistance. Tubes and piping for general and chemical process industry.

PROCESSING GUIDE

Everflon^{ultra}™ FEP fluoroplastic resin can be processed by conventional melt extrusion, and by injection, compression, and blow molding processes.

For smooth feeding to extrusion equipment, it is supplied in 3 mm (0.12 in) pellets.

The extruders and molding machines used for Everflon[™] FEP should be constructed of high nickel alloy corrosion-resistant materials and be capable of operating at temperatures up to 400 °C (750 °F)

HANDLING & PACKAGE

Everflon^{ultra}™ FEP 4610X is packaged in 25-kg, single layer, plastic bags. For convenient shipment, orders of 1000-kg gallyary are recommended.

The properties of Everflon[™] FEP resin are not affected by storage time. Ambient storage conditions should be designed to avoid airborne contamination and water condensation on the resin when it is removed from containers.

PRECAUTION

Industrial experience has proven that adequate ventilation, in properly maintained processing and handling areas, will eliminate known hazards to personnel. Resin containers should be opened and used in well-ventilated areas. Equipment used to process at melt temperatures should be provided with local exhaust ventilation (LEV) to completely remove all fumes and vapors from the processing area. In addition, care should be exercised to avoid the contamination of cigarettes and other forms of smoking tobacco when using fluoroplastic resins.

Before processing any fluoroplastics, read the Material Safety Data Sheet, available upon request from our Customer Service Group. Also read the detailed information in the latest edition of the "Guide to the Safe Handling of Fluoropolymer Resins".

FOOD CONTACT COMPLIANCE

Properly processed products made from Everflon^{ultra}™ FEP 4610X resin can qualify for use in contact with food in compliance with FDA 21 CFR 177.1550 and European Regulation (EU) No. 10/2011.

ABOUT C&F AND EVERFLON FLUOROPOLYMERS

Everflon™ is brand of C&F Group dealing in fluoropolymers materials including PTFE.FEP.PFA.ETFE and PVDF. On the basis of Everflon, C&F also developing the fluoropolymer applications including tubing,coating and films.

More information could visit www.everflon.com or Everflon™ Fluoropolymers Introduction and C&F Chemicals Book



*For more information, visit www.everflon.com
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